Center the pattern with this edge ⅛ inch from the edge of the board.

Drill ¾-inch holes at each mark.

(Cut here.)

Center the pattern with this edge ⅛ inch from the edge of the board.
Center the pattern with this edge ⅛ inch from the edge of the board.

Drill ⅜-inch holes at each mark.

Center the pattern with this edge ⅛ inch from the edge of the board.